Mc MINING GROUPE PICHORI Quality First

LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



INDUSTRIAL MIG TIGÂ MMA INVERTER - TRIS 250

Marque: AWELCO - ITALY

Ref Product: wire:N18190

Ref Mcmining: SOUDN18190-AWELCO

DESCRIPTION	
N18190 - INDUSTRIAL MIGTIGÂ MMA INVERTER - TRIS 250	
Order Code	N18190
Input voltage	230V~1ph
Absorbed Power	kVA MIG 9,5 / MMA 8,7 / TIG 6,3
	Â KW MIG 7,4 /MMA 6,8 / TIG 4,9
No load voltage	MIG 87 / MMA 87 / TIG 13
Welding Current	MIG 20-240
	MMA 10-200
	TIG 10-200
Duty Cycle	MIG 20/240
	MMA 30/200
	TIG 30/200
	200A@90%
Electrodes (mm)	**1,6 - 5,0**
	Inox/Stainless Steels - AWS E308-E316
	Basic - AWS E7018
	Cast Iron - AWS A5.15
Wires	SG2 : 0,6-1,2 Diam.
	Â INOX : 0,8-1,0 Diam.
	Â FLUX : 0,8- 0,9Diam.