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LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



Bohler Cellulosic stick electrode- FOX CEL 4,0 x 350 mm

Marque: BÖHLER- GERMANY

Ref Product: wire: 10012

Ref Mcmining: SOUD10012-BW

Description
10012
Cellulosic stick electrode, for vertical-down welding, pipe welding Covered electrode, mild steel, cellulose coated, pipeline welding, low strength
Characteristics and typical fi elds of application Cellulose electrode for vertical-down welding of large diameter pipelines; suitable for root runs (vertical down and vertical up), hot passes, fi ller and cover layers. Especially recommended for root run welding. Highly economical compared with vertical-up welding. Apart from its excellent welding and gap bridging characteristics FOX CEL offers a weld deposit with outstanding impact strength values and thus offers the benefi t of still more safety in fi eld welding of pipelines. BÖHLER FOX CEL can be used in sour gas applications (HIC-Test acc. NACE TM-02-84). Test values for SSC-test are available too
Classification du produit
AWS A5.1 / SFA-5.1: E6010
Certification
EN ISO 2560-A: E 38 3 C 2 1 **TÜV (01281), DNV, CE**