LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



Bohler - graphite-basic coated FeNi stick electrode - UTP 85 FN 2,5x300mm

Marque: BÖHLER- GERMANY

Ref Product: wire:14898

Ref Mcmining: SOUD14898-BW

Description
14898
UTP 85 FN graphite-basic coated FeNi stick electrode Graphite-basic coated FeNi stick electrode with bi-metallic core wire. Polarity: DC+, AC
Characteristics and typical fields of application UTP 85 FN is suitable for surfacing and joining of all grades of cast iron, particularly nodular cast iron (GGG 38-60) and for joining these materials with steel and cast steel. UTP 85 FN has excellent welding properties and a smooth, regular flow, a high deposition rate and a finely rippled bead appearance. Very economic for construction and production welding on nodular cast iron parts. High current carrying capacity thank to a bimetallic core wire.
Classification du produit
AWS A5.15: E NiFe-Cl ISO 1071 - E C NiFe-1 3
Certification
EN ISO 1071 - E C NiFe-1 3 **TÜV**