Technical sheet



Bohler - High alloyed stick electrodes - Q E 309 L-17 3,2 x 350mm

Marque: BÖHLER- GERMANY

Ref Product: wire:75306

Ref Mcmining: SOUD75306-BW

Description
75306
High alloyed stick electrodes BÖHLER Q E 309 L-17 3,2 x 350mm BÖHLER Q E 309L-17 High alloyed stick electrode for special applications Main benefit Core wire alloyed stick electrode with balanced chemistry to provide safe dissimilar joints and surfacing.
Product features
Core wire alloyed coating concept
Designed for easy welding
Increased delta ferrite content (FN ~17)
Moisture resistant coating
Crack resistant dissimilar joints
Safe against porosity
Applications
Variable applications when dissimilar joints are requested » Surfacing of unalloyed steel for corrosion resistance
Various industries
Classification du produit
AWS A5.4 / SFA-5.4: E309L-17
EN ISO 3581-A: E 23 12 L R 3 2