Technical sheet



Bohler - High alloyed stick electrodes - Q E 316L-17 2,5 x 300mm

Marque: BÖHLER- GERMANY

Ref Product: wire:75312

Ref Mcmining: SOUD75312-BW

Description
75312
High alloyed stick electrodes BÖHLER Q E 316L-17 2,5 x 300mm Characteristics and typical fi elds of application Rutile coated, core wire alloyed electrode for welding of stainless austenitic steels such as 1.4404 and 1.4435 / 316L. Easy to weld on both AC and DC+ with minimum spatter formation. The slag is self-releasing and the resulting weld is smooth and clean. Max. service temperature 400ºC.
Classification du produit
AWS A5.4 / SFA-5.4: E316L-17 EN ISO 3581-A: E 19 12 3 L R 3 2
Certification
EN ISO 3581-A **AWS A5.4 / SFA-5.4** **TÜV (10648), ABS, DNV, CE**