LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



Bohler - High alloyed stick electrodes - Q E 316 L-17 3,2 x 350mm

Marque: BÖHLER- GERMANY

Ref Product: wire:75313

Ref Mcmining: SOUD75313-BW

Description
75313
High alloyed stick electrodes BÖHLER Q E 316 L-17 3,2 x 350mm Characteristics and typical fi elds of application Rutile coated, core wire alloyed electrode for welding of stainless austenitic steels such as 1.4404 and 1.4435 / 316L. Easy to weld on both AC and DC+ with minimum spatter formation. The slag is self-releasing and the resulting weld is smooth and clean. Max. service temperature 400ºC.
Classification du produit
AWS A5.4 / SFA-5.4: E316L-17 EN ISO 3581-A: E 19 12 3 L R 3 2
Certification :
AWS A5.4 / SFA-5.4 **EN ISO 3581-A** **TÜV (10648), ABS, DNV, CE**