LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



BOHLER stick electrode - Graphite-basic coated FeNi - UTP 85 FN-3,2X350

Marque: BÖHLER- GERMANY

Ref Product: wire:14899

Ref Mcmining:

Description	
14899 - BOHLER stick electrode - Graphite-basic coated FeNi - UTP 85 FN-3,2X350 - Characteristics and typical fields of application - UTP 85 FN is suitable for surfacing and joining of all grades of cast iron, particularly nodular cast iron (GGG 38-60) and for joining these materials with steel and cast steel. - UTP 85 FN has excellent welding properties and a smooth, regular flow, a high deposition rate and a finely rippled bead appearance. Very economic for construction and production welding on nodular cast iron parts. High current carrying capacity thank to a bimetallic core wire.	
CLASSIFICATION	
AWS A5.15 / SFA-5.15 :	ENiFe-Cl
EN ISO 1071 :	E C NiFe-13
Product specification:	
Dimension:	3.2 × 350mm
Current A:	70 - 100