Mc MINING GROUPE PICHORI Quality First

LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



BOHRER Stick electrode, low-alloyed, basic THERMANIT CHROMO 9 V-2,50X0250

Marque: BÖHLER- GERMANY

Ref Product: wire:64628

Ref Mcmining:

Description	
64628	
BOHRER Stick electrode, low-alloyed, basic THERMANIT CHROMO 9 V-2,50X0250	
Basic covered CrMoVNb alloyed electrode Good welding characteristics in out of position work; high temperature resistant weld metal. For quenched and tempered 9 % chromium steels, in particular P 91 / T 91 according to ASTM.	
CLASSIFICATION	
EN ISO 3580-A :	E CrMo9 1 B 4 2 H5
AWS A5.5 :	E9015-B9
AWS A5.5M :	E6215-B9
Product specification:	
Dimension:	2,50x250mm
Amps A:	70 - 100
CERTIFICATION	
TÜV (06173), CE	