LEADER IN INDUSTRIAL TOOLS & EQUIPMENT

Technical sheet



BOHLER Rutile stick electrode high-alloyed stainl. - FOX EAS 4 M-A-1,5X250

Marque: BÖHLER- GERMANY

Ref Product: wire:53041

Ref Mcmining:

Description	
53041	
BÖ HLER Rutile stick electrode, high-alloyed, stainless - FOX EAS 4 M-A-1,50X0250	
Rutile electrode, core wire alloyed, stainless steel. Preferably used for 1.4435 / 316L steel grades. BÖ HLER FOX EAS 4 M-A is an acknowledged world leader, noted for its superior welding characteristics and metallurgy. It can be used on AC or DC. Other advantages include high current capacity, minimum spatter formation, self-releasing slag, smooth and clean weld profile, safety against formation of porosity due to moisture resistant coating and packaging into hermetically sealed tins. The fully alloyed core wire ensures the most reliable corrosion resistance. Resistant to intergranular corrosion up to +400 °C.	
CLASSIFICATION	
EN ISO 3581-A :	E 19 12 3 L R 3 2
EN ISO 3581-B :	ES316L-16
AWS A5.4 :	E316L-17
Product specification:	
Dimension:	1,50x250mm
Amps A:	25 - 40
CERTIFICATION	
TÜV (0773.), DB (30.014.14), ABS (E316L-17), DNV (316L), GL (4571), LR (316Lm), Statoil, VUZ, SEPROZ, CE, CWB, NAKS (Ø 3.2 mm; Ø 4.0 mm)	